



GE Enduris™ Field Installation Guide

Single Ply Membranes

Materials:

GE Enduris 3500 or 3525 high solids silicone roof coating
GE Enduris Liquid Flashing
GE Enduris RF100 Reinforcing Fabric
GE SWS Sealant
GE UltraSpan US1100 Silicone Weatherstrip
Biodegradable cleaner

Product Handling and Storage:

All materials shall be delivered to the jobsite with their original labels intact. All materials shall be stored as per manufacturer's instructions prior to their application. No damaged or out-of-date materials are to be used. Application areas shall be completed by end of workday. All incomplete areas must be protected by the elements until the following workday proceeds.

Surface and Project Preparations:

The applicator has responsibility to evaluate the roof and determine it is an acceptable candidate for coating.

Enduris Roof Coating should be applied in accordance with this installation guide. Allow product to cure in between coats. Products may be brushed, rolled, squeegee or sprayed. An adhesion or "pull" test is recommended. For spray equipment recommendations please contact Momentive Performance Materials (MPM) Technical Department.

• **Surface prep and cleaning**

- Prior to pressure washing, spot clean and seal holes or cracks that could allow water to enter the roof assembly while pressure washing and allow to cure.
- Make sure all drains and scuppers are free of debris and flowing properly.
- Pressure wash existing surface at 2000-3000 psi (140-210 bar). Do not apply pressure that may cause damage or water intrusion.

• **Flashing details and repairs**

- Using GE Enduris Liquid Flashing, GE SWS sealant, GE RF100 Reinforcing Fabric and/or GE UltraSpan Weatherstrip, repair and address all possible leak points.
- Seams, curbs, penetrations, blistering, and other areas of concern may need to be addressed with a 3-course application of Enduris Liquid Flashing, RF100 Reinforcing Fabric and a topcoat of Liquid Flashing applied at a total 40 wet mils (1015 microns).
- Precoat all seams with 40 wet mils (1015 microns) of Enduris Liquid Flashing, 4 inches (10 cm) wide

Application:

- Apply Enduris Roof Coating at a rate of 1.5 gallons per 100 sq ft. (5.7 liters per 9.3 sq meters), for a total 24 wet mils (610 microns), to yield 21 dry mils (533 microns). Spraying may require back-rolling.

- When applying or back-rolling, use 1 ¼" - 1 ½" (30-40 mm) roller covers. Roller covers should be solvent compatible.
- Coverage rates can be affected by surface profile, applicator, application equipment, weather, etc. Higher application rates may be needed to achieve the minimum dry mils. Do not thin or mix product.

Clean up:

- Application tools should be cleaned with VM&P Naphtha, virgin mineral spirits or similar solvent. Clean spray equipment in accordance with manufacturer's directions.

Warranty

This application, at the application rate above, may be eligible to receive a 10-year Product Warranty. Contact roofwarranties@momentive.com. Requirements for other warranty terms are:

15-year Material Warranties:

2 gallons per 100 sq ft. @ 32 wet mils, 28 dry mils
7.5 liters per 9.3 sq meters @ 810 microns, 711 dry microns

20-year Material Warranties:

2.5 gallons per 100 sq ft. @ 40 wet mils, 36 dry mils
9.5 liters per 9.3 sq meters @ 1000 microns, 914 dry microns

Product Plus, and Labor and Material Warranties are available for work performed by a MPM Authorized Applicator, some at an extra cost. Warranties may require an independent inspection to verify dry mils and project quality. Application rates for the 25-year Product Plus Warranty are 2.8 gallons per 100 sq ft. @ 45 wet mils, 40 dry mils (10.6 liters per 9.3 sq meters @ 1143 microns, 1016 dry microns). Please contact MPM for more information.

The installing contractor must be approved by MPM and in good standing to offer any warranties.

Note: Enduris Roof Coating is unaffected by standing water. The NRCA (National Roofing Contractors Association) considers standing or ponding water undesirable and recommends all roof assemblies have positive water drainage.

Disclaimer: The advice provided herein is intended for general guidance purposes only and should not be relied upon as an authoritative source in determining actions that may be required under a specific set of circumstances, as several factors not discussed herein may be critical in determining an ultimate course of action.

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